#### CLAIMS

What is claimed is:

 A method for identifying systematic errors in a data recording device, comprising: writing a plurality of data set to a recording medium, each data set comprising a plurality of data segments;

identifying erroneously written data segments of each data set; for each data set, storing in a buffer cell a value representative of the number of erroneously written data segments for the data set;

determining the number PR<sub>1A</sub> of a first plurality L of buffer cells which contain stored values in excess of a first predetermined threshold value TH<sub>HB-1A</sub>; determining the number PR<sub>2A</sub> of a second plurality M of buffer cells which contain stored values in excess of a second predetermined threshold value TH<sub>HB-2A</sub>, where M<L; and

generating an output signal indicating at least one of: whether the number  $PR_{1A}$  exceeds a third predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds a fourth predetermined threshold value  $TH_{PR-2A}$ .

2. The method of claim 1, further comprising:

reading back each data set;

re-writing the erroneously written data segments of the data set to the recording medium;

repeating the writing, reading, re-writing and storing steps until the plurality of L data sets have been written to the recording medium and a like plurality of values have been stored in successive buffer cells, including the plurality of M successively stored values;

wherein the value representative of the number of erroneously written data segments is representative of the number of re-written data segments for the data set:

wherein the output signal further indicates

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a first state if  $PR_{1A}$  is less than the third threshold value  $TH_{PR-1A}$  and  $PR_{2A}$  is less than the fourth predetermined threshold value  $TH_{PR-2A}$ , the first state indicative of a non-error condition;

a second state if  $PR_{1A}$  is less than the third threshold value  $TH_{PR-1A}$  and  $PR_{2A}$  is greater than the fourth predetermined threshold value  $TH_{PR-2A}$ , the second state indicative of a late-occurring event;

a third state if  $PR_{1A}$  is greater than the third threshold value  $TH_{PR-1A}$  and  $PR_{2A}$  is less than the fourth predetermined threshold value  $TH_{PR-2A}$ , the third state indicative of a transient event; and

a fourth state if  $PR_{1A}$  is greater than the third threshold value  $TH_{PR}$ <sub>1A</sub> and  $PR_{2A}$  is greater than the fourth predetermined threshold value  $TH_{PR}$ <sub>2A</sub>, the fourth state indicative of a systematic condition.

### 3. The method of claim 1, further comprising:

setting a variable  $P_A$  equal to 1 if  $PR_{1A}$  exceeds  $TH_{PR-1A}$  and otherwise setting  $P_A$  equal to 0; and

setting a variable  $Q_A$  equal to 1 if  $PR_{2A}$  exceeds  $TH_{PR-2A}$  and otherwise setting  $Q_A$  equal to 0;

whereby:

1;

the output signal is in the first state if both  $P_A$  and  $Q_A$  equal 0; the output signal is in the second state if  $P_A$  equals 0 and  $Q_A$  equals

the output signal is in the third state if  $P_A$  equals 1 and  $Q_A$  equals 0; and

the output signal is in the fourth state if both  $P_A$  and  $Q_A$  equal 1.

# 4. The method of claim 3, further comprising:

determining the number PR<sub>1B</sub> of the L buffer cells which contain stored values in excess of a third predetermined threshold value TH<sub>HB-1B</sub>;

determining the number PR<sub>2B</sub> of the M buffer cells which contain stored values in excess of a fourth predetermined threshold value TH<sub>HB-2B</sub>;

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generating the output signal having fifth through twentieth states, each state indicative of a characteristic of the data recording device, the fifth, ninth, thirteenth and seventeenth states corresponding to the first, second, third and fourth states, respectively.

5. The method of claim 4, further comprising:

setting a variable  $P_B$  equal to 1 if  $PR_{1B}$  exceeds  $TH_{PR-1B}$  and otherwise setting  $P_B$  equal to 0; and

setting a variable  $Q_B$  equal to 1 if  $PR_{2B}$  exceeds  $TH_{PR-2B}$  and otherwise setting  $Q_B$  equal to 0.

6. The method of claim 5, wherein the output signal is in the fifth through twentieth states according to a state table:

		State Ta	able	
P <sub>A</sub>	_ Q <sub>A</sub> _	P <sub>B</sub>	· Q <sub>B</sub>	State
0	0	0	0	5
0	0	0	1	6
0	0	1	0	7
0	0	1	1	8
0	1	0	0	9
0	1	0	1	10
0	1	1	0	11
0	1	1	1	12
1	0	0	0	13
1	0	0	1	14
1	0	1	0	15
1	0	1	1	16
1	1	0	0	17
1	1	0	1	18
1	1	1	0	19
1	1	1	1	20

7. The method of claim 5, further comprising:

setting TH<sub>HB-1A</sub> < TH<sub>HB-1B</sub> and setting TH<sub>PR-1A</sub>  $\leq$ TH<sub>PR-1B</sub>, whereby, when P<sub>B</sub> = 1, P<sub>A</sub>=1;

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setting TH<sub>HB-2A</sub> < TH<sub>HB-2B</sub> and setting TH<sub>PR-2A</sub>  $\leq$ TH<sub>PR-2B</sub>, whereby, when Q<sub>B</sub> = 1, Q<sub>A</sub>=1; and

generating the output signal according to a reduced state table:

Reduced State Table						
PA	$Q_A$	P <sub>B</sub>	$Q_B$	State		
0	0	0	0	5		
0	1	0	0	9		
0	1	0	1	10		
1	0	0	0	13		
1	0	1	0	15		
1	1	0	0	17		
1	1	0	1	18		
1	1	1	0	19		
1	1	1	1	20		

- 8. The method of claim 1, wherein the M stored values are the M most recently stored successive values.
- 9. The method of claim 1, wherein the value stored in each buffer cell equals the number of erroneously written data segments for the data set.
- 10. The method of claim 1, wherein the value stored in each buffer cell equals the total number of data segments written for the data set.
- 11. The method of claim 1, wherein a new output signal is generated every time a value is stored in a buffer cell.
- 12. The method of claim 1, wherein the output signal is generated at the end of a recording operation.
- 13. The method of claim 1, further comprising:

determining the number PR<sub>1B</sub> of the L buffer cells which contain stored values in excess of a fifth predetermined threshold value TH<sub>PR-1B</sub>;

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determining the number  $PR_{2B}$  of the M buffer cells which contain stored values in excess of a sixth predetermined threshold value  $TH_{PR-2B}$ ; and

generating an output signal indicating at least one of: whether the number  $PR_{1A}$  exceeds a seventh predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds an eighth predetermined threshold value  $TH_{PR-2A}$ .

14. Controller logic for a data recording device, the data recording device for recording data sets to a recording medium, each data set comprising a plurality of data segments, wherein during a data recording operation, erroneous data segments of a data set recorded on the recording medium are identified, the controller logic comprising:

a buffer comprising a set of L cells, including a sub-set of M cells, where M<L, each storage cell for containing a value representing the number of erroneous data segments of a data set;

a first network, comprising means for determining a number  $PR_{1A}$  representing the number of the L cells having a value which exceeds a first predetermined threshold  $TH_{HB-1A}$ ;

a second network, comprising

means for determining a number PR  $_{2A}$  representing the number of the M cells having a value which exceeds a second predetermined threshold TH $_{HB-2A}$ ; and

a combinatorial logic unit coupled to outputs of the first and second networks and having an output signal indicating at least one of: whether the number  $PR_{1A}$  exceeds a third predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds a fourth predetermined threshold value  $TH_{PR-2A}$ .

15. The controller logic of claim 14, wherein:

the first network further comprises means for generating an output  $P_A$  having a state of 1 if  $PR_{1A}$  exceeds the third predetermined threshold  $TH_{PR-1A}$  and otherwise having a state of 0;

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the second network further comprises means for generating an output  $Q_A$  having a state of 1 if  $PR_{2A}$  exceeds the fourth predetermined threshold  $TH_{PR-2A}$  and otherwise having a state of 0; and

the combinatorial logic unit further comprises:

first and second inputs coupled to receive the outputs  $P_A$  and  $Q_A$  from the first and second networks; and

an output having:

a first state if  $P_A$  and  $Q_A$  equal 0, the first state indicative of a non-error condition;

a second state if  $P_A$  equals 0 and  $Q_A$  equals 1, the second state indicative of a late-occurring event;

a third state if  $P_A$  equals 1 and  $Q_A$  equals 0, the third state indicative of a transient event; and

a fourth state if  $P_A$  and  $Q_A$  equal 1, the fourth state indicative of a systematic condition.

# 16. The controller logic of claim 15, wherein:

in the first network:

the means for determining the number PR<sub>1A</sub> comprises:

a first comparator for comparing each value in the L buffer cells with the first predetermined threshold  $\mathsf{TH}_{\mathsf{HB-1A}}$ ; and

a first counter for counting the number of values in the L buffer cells having a value in excess of  $TH_{HB-1A}$ , the first counter having an output for outputting the number  $PR_{1A}$ ; and

the means for generating an output  $P_A$  comprises a second comparator for comparing the output of the first counter  $PR_{1A}$  to the third predetermined threshold  $TH_{PR-1A}$ ; and

in the second network:

the means for determining the number PR<sub>2A</sub> comprises:

a third comparator for comparing each value in the M buffer cells with the second predetermined threshold TH<sub>HB-2A</sub>; and

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a second counter for counting the number of values in the M buffer cells having a value in excess of TH<sub>HB-2A</sub>, the second counter having an output for outputting the number PR <sub>2A</sub>; and the means for generating an output Q<sub>A</sub> comprises a fourth comparator for comparing the output of the second counter PR <sub>2A</sub> to the fourth predetermined threshold TH<sub>PR-2A</sub>.

17. The controller logic of claim 15, further comprising:

a third network, comprising:

means for determining a number PR <sub>1B</sub> representing the number of the L cells having a value which exceeds a fifth predetermined threshold TH<sub>HB-1B</sub>; and

means for generating an output  $P_B$  having a state of 1 if PR  $_{1B}$  exceeds a sixth predetermined threshold  $TH_{PR-1B}$  and otherwise having a state of 0;

a fourth network, comprising:

means for determining a number PR  $_{2B}$  representing the number of the M cells having a value which exceeds a seventh predetermined threshold  $TH_{HB-2B}$ ; and

means for generating an output  $Q_B$  having a state of 1 if PR  $_{2B}$  exceeds an eighth predetermined threshold  $TH_{PR-2B}$ , otherwise having a state of 0; and

the combinatorial logic unit further comprises third and fourth inputs for receiving the outputs  $P_B$  and  $Q_B$  from the third and fourth networks, the output further having fifth through twentieth states, each state indicative of a characteristic of the data recording device, wherein the fifth, ninth, thirteenth and seventeenth states correspond to the first, second, third and fourth states, respectively.

18. The controller logic of claim 17, wherein the output of the combinatorial logic unit is in the fifth through twentieth states according to a state table:

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State Table					
PA	$Q_A$	P <sub>B</sub>	$Q_{B}$	State	
0	0	0	0	5	
0	0	0	1	6	
0	0	1	0	7	
0	0	1	1	8	
0	1	0	0	9	
0	1	0	1	10	
0	1	1	0	11	
0	1	1	1	12	
1	0	0	0	13	
1	0	0	1	14	
1	0 .	1	0	15	
1,	0	1	1	16	
1	1	0	0	17	
1	1	0	1	18	
1	1	1	0	19	
1	1	1	1	20	

# 19. The controller logic of claim 17, wherein:

 $TH_{HB-1A} < TH_{HB-1B} \text{ and } TH_{PR-1A} \leq TH_{PR-1B}, \text{ whereby, when } P_B = 1, P_A=1;$   $TH_{HB-2A} < TH_{HB-2B} \text{ and } TH_{PR-2A} \leq TH_{PR-2B}, \text{ whereby, when } Q_B = 1, Q_A=1;$  and

the combinatorial logic unit generates the output signal according to a reduced state table:

Reduced State Table						
P <sub>A</sub>	$Q_A$	$P_{B}$	$Q_B$	State		
0	0	0	0	5		
0	1	0	0	9		
0	1	0	1	10		
1	0	0	0	13		
1	0	1	0	15		
1	1	0	0	17		
1	1	0	1	18		
1	1	1	0	19		
1	1	1 -	1	20		

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20. The controller logic of claim 14, wherein the second network further comprises

means for reading the M values.

21. The controller logic of claim 14, wherein the second network further comprises

means for reading the M most recently stored successive values.

22. The controller logic of claim 14, wherein the value stored in each buffer cell

equals the number of erroneously written data segments for the data set.

23. The controller logic of claim 14, wherein the value stored in each buffer cell

equals the total number of data segments written for the data set.

24. The controller logic of claim 14, wherein a new output signal is generated every

time a value is stored in a buffer cell.

25. The controller logic of claim 14, wherein the data recording device is a multi-wrap

tape device and the output signal is generated when the data storage write operation

reaches the end of a tape wrap.

26. The controller logic of claim 14, wherein the data recording device is an optical

disc recording device.

27. The controller logic of claim 14, wherein the output signal is generated at the end

of a recording operation.

28. The controller logic of claim 14, further comprising:

a third network comprising means for determining a number PR<sub>1B</sub> of the L

buffer cells which contain stored values in excess of a fifth predetermined

threshold value TH<sub>PR-1B</sub>; and

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a fourth network comprising means for determining a number  $PR_{2B}$  of the M buffer cells which contain stored values in excess of a sixth predetermined threshold value  $TH_{PR-2B}$ ;

wherein the combinatorial logic unit is further coupled to outputs of the third and fourth networks and the output signal indicates at least one of: whether the number  $PR_{1A}$  exceeds a seventh predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds an eighth predetermined threshold value  $TH_{PR-2A}$ .

## 29. A data recording device, comprising:

a transducer head for recording data to and reading data from a recordable medium;

a transport mechanism the recordable medium past the transducer head;

a data write channel for transmitting signals to the transducer head whereby data, comprising data sets, are recorded on the recordable medium during a recording operation, each data set comprising a plurality of data segments;

a data read channel for receiving signals from the transducer head whereby recorded data sets are read from the recordable medium; and

a write error detection unit coupled to the data write channel and the data read channel for detecting errors in recorded data segments;

a control unit coupled to the data write channel;

a buffer comprising a set of L cells, including a sub-set of M cells, where M<L, each storage cell for containing a value representing the number of erroneously written data segments of a data set which were written during a recording operation;

a first network, comprising means for determining a number PR <sub>1A</sub> representing the number of the L cells having a value which exceeds a first predetermined threshold TH<sub>HB-1A</sub>;

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a second network, comprising means for determining a number PR <sub>2A</sub> representing the number of the M cells having a value which exceeds a third predetermined threshold TH<sub>HB-2A</sub>; and

a combinatorial logic unit coupled to outputs of the first and second networks and having an output signal indicating at least one of: whether the number  $PR_{1A}$  exceeds a third predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds a fourth predetermined threshold value  $TH_{PR-2A}$ .

### 30. The data recording device of claim 29, wherein:

the first network further comprises means for generating an output  $P_A$  having a state of 1 if  $PR_{1A}$  exceeds the third predetermined threshold  $TH_{PR-1A}$  and otherwise having a state of 0;

the second network further comprises means for generating an output  $Q_A$  having a state of 1 if  $PR_{2A}$  exceeds the fourth predetermined threshold  $TH_{PR-2A}$  and otherwise having a state of 0; and

the combinatorial logic unit further comprises:

first and second inputs coupled to receive the outputs  $P_A$  and  $Q_A$  from the first and second networks; and

an output having:

a first state if  $P_A$  and  $Q_A$  equal 0, the first state indicative of a non-error condition;

a second state if  $P_A$  equals 0 and  $Q_A$  equals 1, the second state indicative of a late-occurring event;

a third state if  $P_A$  equals 1 and  $Q_A$  equals 0, the third state indicative of a transient event; and

a fourth state if  $P_A$  and  $Q_A$  equal 1, the fourth state indicative of a systematic condition.

## 31. The data recording device of claim 30, wherein:

in the first network:

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the means for determining the number PR <sub>1A</sub> comprises:

a first comparator for comparing each value in the L buffer cells with the first predetermined threshold TH<sub>HB-1A</sub>; and

a first counter for counting the number of values in the L buffer cells having a value in excess of TH<sub>HB-1A</sub>, the first counter having an output for outputting the number PR 1A; and

the means for generating an output PA comprises a second comparator for comparing the output of the first counter PR 1A to the second predetermined threshold TH<sub>PR-1A</sub>; and

in the second network:

the means for determining the number PR 2A comprises:

a third comparator for comparing each value in the M buffer cells with the third predetermined threshold TH<sub>HB-2A</sub>; and

a second counter for counting the number of values in the M buffer cells having a value in excess of TH<sub>HB-2A</sub>, the second counter having an output for outputting the number PR 2A; and

the means for generating an output Q<sub>A</sub> comprises a fourth comparator for comparing the output of the second counter PR 2A to the fourth predetermined threshold THPR-2A.

32. The data recording device of claim 30, further comprising:

a third network, comprising:

means for determining a number PR <sub>1B</sub> representing the number of the L cells having a value which exceeds a fifth predetermined threshold TH<sub>HB-1B</sub>; and

means for generating an output P<sub>B</sub> having a state of 1 if PR <sub>1B</sub> exceeds a sixth predetermined threshold TH<sub>PR-1B</sub> and otherwise having a state of 0:

a fourth network, comprising:

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means for determining a number PR  $_{2B}$  representing the number of the M cells having a value which exceeds a seventh predetermined threshold TH $_{HB-2B}$ ; and

means for generating an output  $Q_B$  having a state of 1 if PR  $_{2B}$  exceeds an eighth predetermined threshold  $TH_{PR-2B}$ , otherwise having a state of 0; and

the combinatorial logic unit further comprises third and fourth inputs for receiving the outputs  $P_B$  and  $Q_B$  from the third and fourth networks, the output further having fifth through twentieth states, each state indicative of a characteristic of the data recording device, wherein the fifth, ninth, thirteenth and seventeenth states correspond to the first, second, third and fourth states, respectively.

33. The data recording device of claim 32, wherein the output of the combinatorial logic unit is in the fifth through twentieth states according to a state table:

		State Table	е	
P <sub>A</sub>	$Q_A$	$P_{B}$	$Q_B$	State
0	0	0	0	5
0	0	0	1	6
0	0	1	0	7
0	0	1	1	8
0	1	0	0	9
0	1	0	1	10
0	1	1	0	11
0	1	1	1	12
1	0	0	0	13
1	0	0	1	14
1	0	1	0	15
1	0	1	1	16
1	1	0	0	17
1	1	0	1	18
1	1	1	0	19
1	1	1	1	20

34. The data recording device of claim 32, wherein:

 $TH_{HB-1A} < TH_{HB-1B}$  and  $TH_{PR-1A} \le TH_{PR-1B}$ , whereby, when  $P_B = 1$ ,  $P_A = 1$ ;

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 $TH_{HB-2A}$  <  $TH_{HB-2B}$  and  $TH_{PR-2A} \leq TH_{PR-2B}$ , whereby, when  $Q_B$  = 1,  $Q_A$ =1; and

the combinatorial logic unit generates the output signal according to a reduced state table:

Reduced State Table						
PA	$Q_A$	P <sub>B</sub>	$Q_{B}$	State		
0	0	0	0	5		
0	1	0	0	9		
0	1	0	1	10		
1	0	0	0	13		
1	0	1	0	15		
1	1	0	0	17		
1	1	0	1	18		
1	1	1	0	19		
1	1	1	1	20		

- 35. The data recording device of claim 29, wherein the second network comprises means for reading the M values.
- 36. The data recording device of claim 29, wherein the second network comprises means for reading the M most recently stored successive values.
- 37. The data recording device of claim 29, wherein the value stored in each buffer cell equals the number of erroneously written data segments for the data set.
- 38. The data recording device of claim 29, wherein the value stored in each buffer cell equals the total number of data segments written for the data set.
- 39. The data recording device of claim 29, wherein a new output signal is generated every time a value is stored in a buffer cell.
- 40. The data recording device of claim 29, wherein the output signal is generated at the end of the data storage write operation.

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- 41. The data recording device of claim 29, wherein the data recording device is a magnetic recording drive and the recording medium is a magnetic tape medium.
- 42. The data recording device of claim 41, wherein the recordable medium is a multiwrap recordable medium and the output signal is generated when the data recording operation reaches the end of a wrap.
- 43. The data recording device of claim 29, wherein the data recording device in an optical recording device and the recording medium is a recordable optical disc.
- 44. The data recording device of claim 29, further comprising:

a third network comprising means for determining a number  $PR_{1B}$  of the L buffer cells which contain stored values in excess of a fifth predetermined threshold value  $TH_{PR-1B}$ ; and

a fourth network comprising means for determining a number  $PR_{2B}$  of the M buffer cells which contain stored values in excess of a sixth predetermined threshold value  $TH_{PR-2B}$ :

wherein the combinatorial logic unit is further coupled to outputs of the third and fourth networks and the output signal indicates at least one of: whether the number  $PR_{1A}$  exceeds a seventh predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds an eighth predetermined threshold value  $TH_{PR-2A}$ .

45. A computer program product of a computer readable medium usable with a programmable computer, the computer program product having computer-readable code embodied therein for identifying systematic errors during a write operation in a data recording device, the computer-readable code comprising instructions for:

writing a plurality of data set to a recording medium, each data set comprising a plurality of data segments;

identifying erroneously written data segments of each data set;

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for each data set, storing in a buffer cell a value representative of the number of erroneously written data segments for the data set;

determining the number PR<sub>1A</sub> of a first plurality of L buffer cells which contain stored values in excess of a first predetermined threshold value TH<sub>HB-1A</sub>;

determining the number PR<sub>2A</sub> of a second plurality of M buffer cells which contain stored values in excess of a second predetermined threshold value TH<sub>HB</sub>. <sub>2A</sub>, where M<L; and

generating an output signal indicating at least one of: whether the number PR<sub>1A</sub> exceeds a third predetermined threshold value TH<sub>PR-1A</sub> and whether the number PR<sub>2A</sub> exceeds a fourth predetermined threshold value TH<sub>PR-2A</sub>.

46. The computer program of claim 45, wherein the computer-readable code further comprises instructions for:

reading back each data set;

re-writing the erroneously written data segments of the data set to the recording medium;

repeating the writing, reading, re-writing and storing steps until the plurality of L data sets have been written to the recording medium and a like plurality of values have been stored in successive buffer cells, including the plurality of M successively stored values;

wherein the output signal further indicates

a first state if PR<sub>1A</sub> is less than a third threshold value TH<sub>PR-1A</sub> and PR<sub>2A</sub> is less than a fourth predetermined threshold value TH<sub>PR-2A</sub>, the first state indicative of a non-error condition:

a second state if PR<sub>1A</sub> is less than the third threshold value TH<sub>PR-1A</sub> and PR<sub>2A</sub> is greater than the fourth predetermined threshold value TH<sub>PR-2A</sub>, the second state indicative of a late-occurring event;

a third state if PR<sub>1A</sub> is greater than the third threshold value TH<sub>PR-1A</sub> and PR<sub>2A</sub> is less than the fourth predetermined threshold value TH<sub>PR-2A</sub>, the third state indicative of a transient event; and

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a fourth state if  $PR_{1A}$  is greater than the third threshold value  $TH_{PR}$ <sub>1A</sub> and  $PR_{2A}$  is greater than the fourth predetermined threshold value  $TH_{PR}$ <sub>2A</sub>, the fourth state indicative of a systematic condition.

47. The computer program product of claim 45, wherein the computer-readable code further comprises instructions for:

setting a variable  $P_A$  equal to 1 if  $PR_{1A}$  exceeds  $TH_{PR-1A}$  and otherwise setting  $P_A$  equal to 0; and

setting a variable  $Q_A$  equal to 1 if  $PR_{2A}$  exceeds  $TH_{PR-2A}$  and otherwise setting  $Q_A$  equal to 0;

whereby:

1;

the output signal is in the first state if both  $P_A$  and  $Q_A$  equal 0; the output signal is in the second state if  $P_A$  equals 0 and  $Q_A$  equals

the output signal is in the third state if  $P_A$  equals 1 and  $Q_A$  equals 0; and

the output signal is in the fourth state if both  $P_A$  and  $Q_A$  equal 1.

48. The computer program product of claim 47, wherein the computer-readable code further comprises instructions for:

determining the number PR<sub>1B</sub> of the L buffer cells which contain stored values in excess of a fifth predetermined threshold value TH<sub>HB-1B</sub>;

determining the number PR<sub>2B</sub> of the M buffer cells which contain stored values in excess of a sixth predetermined threshold value TH<sub>HB-2B</sub>;

generating the output signal having fifth through twentieth states, each state indicative of a characteristic of the data recording device, the fifth, ninth, thirteenth and seventeenth states corresponding to the first, second, third and fourth states, respectively.

49. The computer program product of claim 48, wherein the computer-readable code further comprises instructions for:

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setting a variable  $P_B$  equal to 1 if  $PR_{1B}$  exceeds  $TH_{PR-1B}$  and otherwise setting  $P_B$  equal to 0; and

setting a variable  $Q_B$  equal to 1 if  $PR_{2B}$  exceeds  $TH_{PR-2B}$  and otherwise setting  $Q_B$  equal to 0.

50. The computer program product of claim 49, wherein the output signal is in the fifth through twentieth states according to a state table:

		State Ta	able	
P <sub>A</sub>	$\mathbb{Q}_{A}$	P <sub>B</sub>	$Q_{B}$	State
0	0	0	0	5
0	0	0	1	6
0	0	1	0	7
0	0	1	1	8
0	1	0	0	9
<b>,</b> 0	1	0	1	10
Ó	1	1	0	11
0	1	1	1	12
1	0	0	0	13
1	0	0	1	14
1	0	1	0	15
1	0	1	1	16
1	1	0	0	17
1	1	0	1	18
1	1	1	0	19
1	1	1	1	20

51. The computer program product of claim 49, wherein the computer-readable code further comprises instructions for:

setting TH<sub>HB-1A</sub> < TH<sub>HB-1B</sub> and setting TH<sub>PR-1A</sub>  $\leq$ TH<sub>PR-1B</sub>, whereby, when P<sub>B</sub> = 1, P<sub>A</sub>=1;

setting TH<sub>HB-2A</sub> < TH<sub>HB-2B</sub> and setting TH<sub>PR-2A</sub>  $\leq$ TH<sub>PR-2B</sub>, whereby, when Q<sub>B</sub> = 1, Q<sub>A</sub>=1; and

generating the output signal according to a reduced state table:

Reduced State Table						
P <sub>A</sub>	$Q_A$	P <sub>B</sub>	Q <sub>B</sub>	State		
0	0	0	0	5		
0	1	0	0	9		
0	1	0	1	10		
1	0	Ó	0	13		
1	0	1	0	15		
1	1	0	0	17		
1	1	0	1	18		
1	1	1	0	19		
1	1	1	1	20		

- 52. The computer program product of claim 45, wherein the value stored in each buffer cell equals the number of erroneously written data segments for the data set.
- 53. The computer program product of claim 45, wherein the value stored in each buffer cell equals the total number of data segments written for the data set.
- 54. The computer program product of claim 45, wherein a new output signal is generated every time a value is stored in a buffer cell.
- 55. The computer program product of claim 45, wherein the M stored values are the M most recently stored successive values.
- 56. The computer program product of claim 45, wherein the output signal is generated at the end of a write operation.
- 57. The computer program of claim 45, wherein the computer-readable code further comprises instructions for:

determining the number  $PR_{1B}$  of the L buffer cells which contain stored values in excess of a fifth predetermined threshold value  $TH_{PR-1B}$ ;

determining the number PR<sub>2B</sub> of the M buffer cells which contain stored values in excess of a sixth predetermined threshold value TH<sub>PR-2B</sub>; and

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generating an output signal indicating at least one of: whether the number  $PR_{1A}$  exceeds a seventh predetermined threshold value  $TH_{PR-1A}$  and whether the number  $PR_{2A}$  exceeds an eighth predetermined threshold value  $TH_{PR-2A}$ .

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